



DATE : 15-09-2022

CUSTOMER NAME :	M/s :- Indian Immunologicals. Ltd, Kankar Patel		
CONTACT PERSON :	Mr. Ramakrishna		
DESIGNATION :	Manager Engg.		
EQUIPMENTS :	Auto CIP/SIP system		
JOB NO. :	21-22/SJ/0140/0141/0142		
ATTENDED BY :	Harshik Patel		
STARTED ON :	11-09-2022	COMPLETED ON :	15-09-2022

ACTIVITY DONE : Visited about site For as Per customer Requirement Flow meter Volume Different Problem Regarding. Following Activities carried out during visit.

- Flow meter M³ to L/h set Parameter and changed Display stability Parameter and checked during WFI Filling and PW Filling No Volume Different observed.
- checked All CIP cycle Performed with Point out working Found ok.
- All three Flow meter working Found ok.

REMARK BY CUSTOMER IF ANY: pump seal may be damage due to dry pump running Dry pump running during wfi drain and cycle start time flow variation observed. for each cycle from 1lit to 18lit so CIP work kept under observation. P. values are not closing during vessel drain time. *manuals for CIP SIP SKIP soft copies, DR, OR, ER, soft copies need hand over by @.

For, Pharmatech Process Equipments		For, Customer	
Name :	Harshik Patel	Name :	P. Rama Krishna
Designation :	Service Engg	Designation :	Manager
Signature :		Signature :	

Car
15-09-22

Harshik
15-09-22

P. Balaji
15/09/2022

Date: 28/04/2022

MOM

M/s. PHARMATECH PROCESS EQUIPMENTS, AHMEDABAD.

Equipment: Portable CIP/SIP Skid- SS316L (03 Nos.)

Job No.: 21-22/SJ/0140, 21-22/SJ/0141, 21-22/SJ/0142

<p>Customer: M/S. INDIAN IMMUNOLOGICALS LTD. Venue: KARAKAPTLA MAROOK, MANDAL, SIDDPET DIST. TELANGANA – 502281</p> <p>Persons Present: Mr. Veerabhadra Rao (Engineering) <i>C. S. Rao 28/04/22</i> Mr. Ramakrishna (Engineering) <i>R. Krishna 28-04-22</i> Mr. K. Srinivas (Production) <i>K. Srinivas 28.04.2022</i> Mr. Thrinath Kumar (QA Validation) <i>T. Thrinath 28/04/2022</i></p>	<p>Vendor: PHARMATECH PROCESS EQUIPMENTS, AHMEDABAD. ADD. – 9 & 10, MAHAGUJARAT IND. ESTATE, CHANGODAR, AHMEDABAD</p> <p>Persons Present: Mr. Jignesh Raval (Service Engineer) <i>J. Raval 28/04/2022</i> Mr. Amol Bhavsar (Service Engineer) <i>A. Bhavsar 28/04/2022</i> Mr. Rohan Prajapati (Programmer) <i>R. Prajapati 28/04/2022</i></p>
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MOM Points:

- 1) Job No.: 21-22/SJ/0140, 21-22/SJ/0141, 21-22/SJ/0142 all 03 Nos. of portable CIP/SIP skid Installation & Commissioning completed with customer satisfaction. IQ & OQ completed for the same; approved document handed over to customer QA Validation. Informed to Production and Engineering persons.
- 2) FAT & DQ documents checked by Engg. & production team; handed over to QA validation found satisfactory.

Remarks:

- 1) IIL will request to Pharmatech to send the person for OQ of CIP and SIP skid (3 No's) with 1000 L. Pharmatech engineers will visit accordingly.
- 2) Remaining dosing tank (03 Nos.) of CIP/SIP skid will receive in pharmatech within a week, so same will be delivered to IIL accordingly.



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Pharmatech Process Equipments

COMMISSIONING REPORT

DOC. NO. : F:SER:04

Rev. No. : 00

Rev. Date : ---

DATE : 27/04/2022

CUSTOMER NAME :	M/s. Indian Immunologicals Ltd, Telangana (Hyd.)
CONTACT PERSON :	Mr. Karnakrishna / Ms. Veerabhadra Rao
DESIGNATION :	Engineering / Engg. Head.
EQUIPMENTS :	Portable CIP/STP skid-55316L
JOB NO. :	20-2124 SJ/0140 to 0142
ATTENDED BY :	Jignesh Raval / Anil Bhanuse
COMMISSIONING STARTED ON :	21/04/2022
COMPLETED ON :	27/04/2022

ACTIVITY DONE :	All 03 Nos. Portable CIP/STP skid-55316L Commissioning completed, found satisfactory checked by Engg. and verified by QA validation and production found OK. IQ completed for All 03 Nos. skid, documents handed over to QA validation, checked by Engg. and production. OQ completed as per approved protocol by customer production and Engg. and documents handed over to QA validation. Maintenance mode operation checked found OK by customer. All 03 Nos CIP/STP portable skid online CIP/STP trial performed with 100 ltrs vessel, Acid and Alkali dosing added during CIP cycle and All trial found satisfactory by production and Engg. print out taken for All 03 Nos CIP and STP cycles and signed copy given to QA validation, verified and all found satisfactory by QA validation.
REMARK BY CUSTOMER IF ANY :	

QA Documents checked found ok handed over to QA validation

Are you Satisfied by Commissioning ? : Yes No

For, Pharmatech Process Equipments	For, Customer Indian Immunologicals Ltd.
Name : Jignesh Raval / Anil Bhanuse	Name : K. Sreenivasachar (Hyderabad)
Designation : Service Engg.	Designation : S. Manager
Signature : [Signatures]	Signature : [Signature] 27.04.2022