



MINUTES OF MEETING

The Minutes of meeting held between M/s AS Automation and Engineering Services Pvt. Ltd, Hyderabad and M/s Indian Immunologicals Ltd for the service visit of 45kw VFD Panel - 3No's (Danfoss FC101)

Date of Report: 11/9/2020

Location: IIL, Gachibowli

Project: 45kw VFD & Bypass starter panel - 3No's.
Client: IIL, Gachibowli
Engineer: Santosh Lote
Client Representatives: Vidya Sagar - Manager (Engg Dept).

Duration of Visit:

ACTIVITIES:

With continuation of 'Mom Report' date 8/9/2020 & 9/9/2020.

- 1) VFD cooling fan operation checked & cross verify with Danfoss technical person (Mr. Subbarao), in FC101 model cooling fan will work on ^{VFD} temp basis.
- 2) 1 No. panel checked with ~~by~~ by connected 45kw Induction motor in VFD mode & Bypass (star delta) found ok. Observed output voltage nearly 409VAC - 410VAC in all three phase (output) ^{VFD}
- 3) 2 No.s of supplied VFD panels checked with, by connected 5.5kw induction motor in both VFD & star delta bypass mode found ok. Observed output voltage 408 - 411VAC in all 3ph VFD output terminals.
- 4) Successfully completed the load test by connect the motor at site working good and end user satisfactory.

For

AS Automation &
Eng. services Pvt. Ltd.

For: Indian Immunologicals
Ltd.

11-09-2020.