



**Minutes of Meeting between M/S TRUKING and M/S IIL**

**Date:13/03/2025**

**Subject:** Indian Immunological Limited site Ampoule filling & sealing line equipment's commissioning and SAT qualification.

**Closure meeting with production, Engineering, QA:**

- Qualification activities status.
- SAT Acceptance.
- Spare parts
- Completed activities

**TRUKING Comments:**

- Qualification status: Ampoule filling& sealing line equipment's Commissioning, Debugging & Testing, and qualification completed.

• Washing (AQCLS20/5)	• SAT, IOQ, Training, completed
• Tunnel (KSZ620/43B)	• SAT, IOQ, Training, completed
• Filling (AGFH16/10)	• SAT, IOQ, Training, completed

- SAT Signing completed.
- All the spare parts are listed and handed over to the engineering team.
- Truking Supplied suitable manifold as per design specification also provided recirculation port, performed all the formats trials there is no fill volume and dripping issues, as per IIL team request Truking will arrange 1 to 1.5 lit capacity manifold.
- Due to 5ml Ampoules unavailability 5ml tunnel (Heat penetration and production capacity) tests are pending, we will provide support whenever required.

**Indian Immunological Limited comments:**

- Manifold required with lower capacity; the capacity should be around 1lit.
- Initial Production trial batches engineer onsite support required.

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- Electrical engineer support required for blowers supply ups load equal distribution point.
- Tunnel chart recorder data viewer software to be install our Production and QA system.
- Equipment maintenance training required for Engineering team, IIL team will confirm Training schedule in advance to Truking.
- Required IPC and PLC software backup of the three equipment's after finalization of Programming part.
- Whenever we have 5ml production planed, need engineer support initial test batches.

M/S Indian Immunological Limited

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2. Mr. T. Gurunatha(QA)

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3. Mr. M. Nageswara Rao(Production)

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4. Mr. P. Sooriyaprakash(Engg)

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5. Mr. T.N.V Siva Prasad(QA)

6. Mr. K. Haricharan(QA)

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2. Mr. Sukalyan Das

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