




Gea Westfalia Pre-commissioning Visit Report

Customer name	M/s.Indian Immunologicals Ltd.,
Site address	Hyderabad
Contact person	Mr. Srinivas/ Mr.Shiva Kumar
Service engineer	Yogesh D S
Machine model	CSC 15-06-477 Package unit
Machine serial number	1736-071
Period of visit	12/04/2017
Visit report date	12/04/2017
Mode of service	Pre Commissioning

This visit was made for Installatiion of the package unit & Checking utilities provided for CSC 15 package unit.

Following activities were carried out,

- 1) CSC 15 Package unit scope of supply was checked & found alright as per the packing slip.
- 2) Ensured CSC 15 Package unit is installed in a proper way & levelling is alright.
- 3) Bowl parts were assembled & Bowl complete was installed in the machine.
- 4) Drive lubricating Oil was filled upto the required level.
- 5) Utility connections were checked & following observations were made,
 - a) Incoming power supply is OK. 395 Volts
 - b) UPS is OK. 230 V.
 - c) Chilled water inlet / Outlet line is made. Chilled water supply needs to be given.
 - d) Operating water lines are made but water pressure is not sufficient. It is 1.5 Bar. Required water pressure is 3.5 Bar at 3500 LPH flow rate.
 - e) Compressed air pressure is OK. 6.0 Bar. But, PU tube connection needs to be changed from 8 MM to 12 MM PU tube.
 - f) CIP liquid should be provided at 1500 LPH. Necessary CIP liquid feed vessel has to be organised.
- 6) Drain line to be connected with permanent line 2" Size.
- 7) IQ/ OQ Documentation has not reached site. GEA to organise for the documentation by 20/04/2017.

Note: Customer to complete necessary prerequisites as mentioned above.


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