

Service Report



Report Title SA-44563

Account & Contact Information

Account	INDIAN IMMUNOLOGICALS LIMITED	Name	Mr. JESURAJ
Address	Ooty Tamil Nadu India	Email	r.jesuraj@indimmune.com
		Mobile	7598213536

Visit Information

Subject	I&C Management	Name	RXD 850/10.54/1479
Start	20/6/2022 9:57 am	End	20/6/2022 3:25 pm

Details

Observation VISITED THE SITE FOR UNIT HANDED OVER TO CUSTOMER

Action Taken THE UNIT HAS BEEN SUCCESSFULLY COMMISSIONED AND HANDED OVER TO THE CUSTOMER IN GOOD WORKING CONDITIONS.
THEN CHECKED THE CURRENT RATINGS
FEED WATER PUMP MOTOR
R:- 2.32A, Y:- 2.4A, B:-2.4A,
BLOWER MOTOR
R:-2.3A, Y:-2.4A, B:2.3A,
FUEL PUMP MOTOR
R:- 0.6A, Y:- 0.7A, B:- 0.6A,
THEN CHECKED THE ALL SAFETY'S AND CONTROLS FOUND WORKING PROPERLY.
STEAM PR.HIGH CUT OFF :- 8Kg/Cm²
STEAM PR.LOW CUT IN :- 7Kg/Cm²
STEAM TEMP. HIGH :- 200°C
* PLEASE MAINTAIN LOG BOOK DATA'S (READINGS)
* PLEASE STOCK RECOMMENDED SPARES FOR QUICK SERVICE
* PLEASE MAINTAIN OUR RECOMMENDED WATER PARAMETERS TO BE MUST.
* CUSTOMER NEED TO IQ & OQ CERTIFICATE.

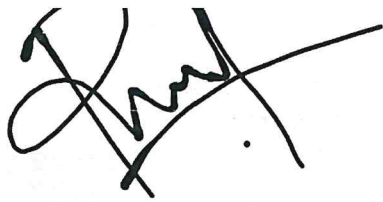
Action Required From Customer ACTUAL WATER PARAMETERS

TDS :- 240PPM
PH :- 8.5

PLEASE MAINTEN OUR RECOMMENDED WATER PARAMETERS

TDS < 200PPM
TH < 5 PPM
PH :- 8.5 TO 9.5

Type Customer Signature
Signed By Mr. Jesuraj
Signature



Type
Signed By
Signature

TCA Engineer Signature
Mr. Arunkumar

