

SAI SUDEEKSHA ENGINEERS

G1, SATYA ENCLAVE, PLOT NO. 25, H.NO. 3-83/B/25,
 SRI VENKATA SAI ENCLAVE, NIZAMPET, HYDERABAD-500090
 TEL. : 64514147 E-MAIL : saisudee@gmail.com www.saisudeeksha.com

NO. **18355**



DATE OF REPORT 21-09-23 SERVICE REPORT

CLIENT M/s. INDIAP IMMUNOLOGICALS LIMITED

PLACE GACHIBOWLI UNIT SR NO SM500/10.50/MSD/14/14

PERSON CONTACTED MR. PRASAD SER. ENGINEER P. KRISHNA

TYPE OF CALL	ERECTION	COMMISSIONING	SERVICE	TURNKEY	CHECK-UP	ANY OTHER
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- OBSERVATION / ACTION TAKEN
- VISITED THE SITE FOR COMMISSIONING
 - STARTED THE BURNER SEQUENCE & SETTED ALL PARA
METERS IN CONTROL P/L ✓
 - SETTED AIR & FUEL RATIO IN HIGH & LOW FLAME ✓
FOUND THAT - OK. UNIT FIRING IN GOLDEN YELLOW
COLOR FLAME. WITH COLOR LESS SMOKE. ✓
 - TAKEN ALL CONTROLLER'S IN ONLINE. ✓
 - FUEL WATER PUMP ON/OFF IS - OK. ✓
PUMP ON AT 40%, PUMP OFF AT - 60%, WATER LEVEL LOW AT
25%, WATER LEVEL EXTRA LOW AT - 80% ON GAUGE GLASS LEVEL ✓
 - STEAM PRESSURE HIGH CUT OFF AT 8.5 kg/cm^2 & RESTART AT 7.5 kg/cm^2 ✓
IN STEAM PRESSURE SWITCH. ✓
 - COMBUSTION AIR PRESSURE SWITCH SET AT 10 M BAR. ✓
 - FUELGAS TIC SET AT 250°C [HIGH TEMP SET POINT]
 - CHECKED & SETTED PID SET AT 7.5 kg/cm^2 , CHECKED AUTO
MODULATION / PID HIGH FLAME - LOW FLAME, LOW FLAME - HIGH
FLAME FOUND THAT - OK. AS ^{STEAM} PRESSURE MODULATION CONTROLLING.
 - CHECKED ALL SAFETY WORKING IN HEALTHY IN GOOD
CONDITION. ✓
 - ALL MOTORS WORKING IN GOOD CONDITION. ✓
 - ALL CONTROLLER'S WORKING IN GOOD CONDITION. ✓

JOB DAYS BILL FOR	FROM	TO	TOTAL
	18-09-23	21-09-23	4 DAY
	SERVICE	SERVICE TAX	TOTAL
Rs	Rs	Rs	

THE JOB IS COMPLETED SATISFACTORILY AND WE AGREE TO PAY AS MENTIONED

CLIENT 21.09.23. SERVICE ENGINEER P. Krishna

REMARKS

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